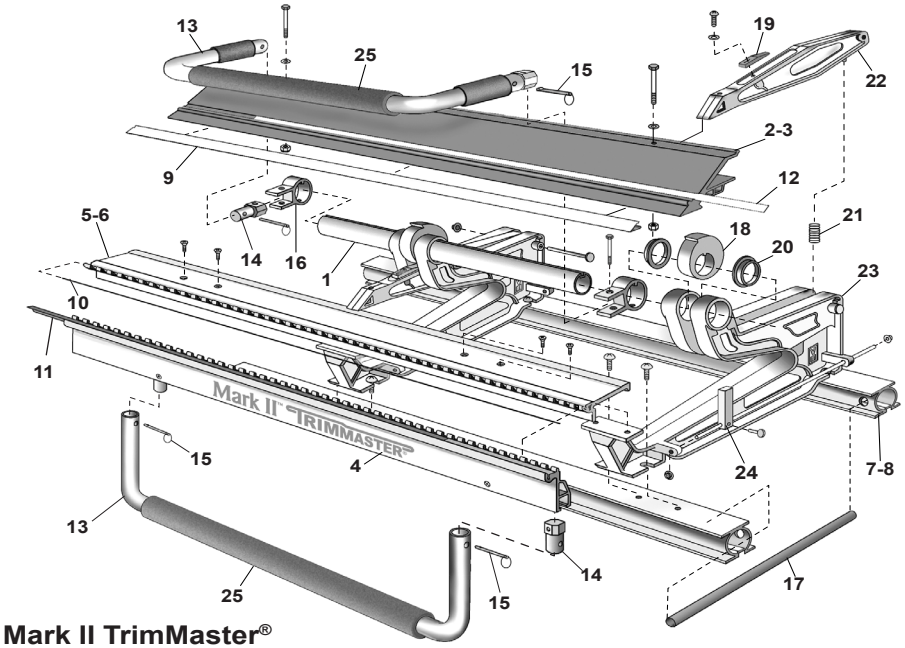


Mark II TrimMaster®
Parts List

				8'6"	10'6"	12'6"
Mark II TrimMaster® Contractor				TM8	TM10	TM12
Mark II TrimMaster® Commercial				TM8HD	TM10HD	TM12HD
Ref	Description	Qty	Model	Part No	Part No	Part No
1.	Cam Tube	1	Both	4403	4404	4405
2. 3.	F Bar w/SS/TRule F Bar w/SS/TRule	1 1	Cntr Com	3136B 3137B	3138B 3139B	3140B 3141B
4.	Front Hinge w/Strip	1	Both	3147B	3148B	3149B
5. 6.	Rear Hinge Rear Hinge	1 1	Cntr Com	4511B 4512B	4513B 4514B	4515B 4516B
7. 8.	Base Rail Base Rail	1 1	Cntr Com	4437 4438	4439 4440	4441 4442
9.	Stainless Strip	1	Both	4792	4793	4794
10.	Hinge Pin	1	Both	4062	4063	4064

Common Parts, All Models

Ref	Description	Qty	Part No
11.	Vinyl Strip	2	3151
12.	Tape Rule	1	4765
13.	Handle W/Grip	1	3152
14.	Handle Post	2	3153
15.	Handle Faspins	2	3158
16.	Locking Handle Brackets	2	3931
17.	Carrying Handle	2	3154
18.	Locking Cam	1	4801

Ref	Description	Qty	Part No
19.	Wedge Pads, UHMW	7	3155
20.	Cam Tube Bearing	2	3901
21.	Pivot Arm Spring	4	3902
22.	Pivot Arm Casting	1	4462
23.	Base Casting	1	4461
24.	Material Stop Assy.	2	3965
25.	Handle Grips	1	3156
11. 19. 21.	Tune Up Kit Contrac Tune Up Kit Comm.	1 1	3157 3159

User's Guide

Mark II™ TRIMMASTER®

Contractor and Commercial Models

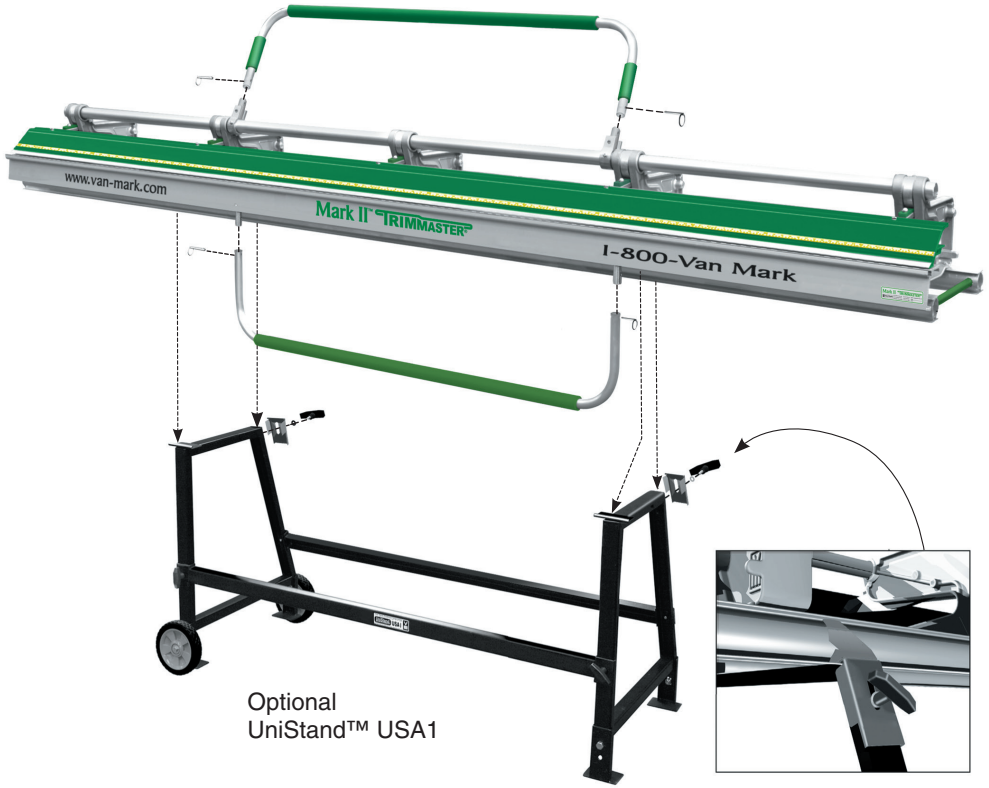
Power Lock™ Series

Effective 12-15-14

Featuring POWERslot™ TECHNOLOGY

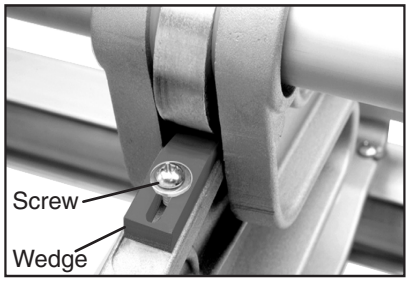
Shown with optional UniStand™ USA1

Van Mark
The Mark of Quality



Optional
UniStand™ USA1

Making Fine-Tune Adjustments



Your Van Mark brake has been pre-adjusted at the factory for optimum performance. Should you want to Fine-Tune your machine, follow the basic steps outlined below.

STEP 1. Cut 4 inch square samples of material you want to adjust your brake to bend (1 for each casting).

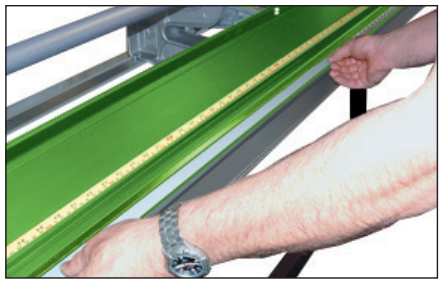
STEP 2. Insert 2 inches of the samples into the mouth of the brake at each casting. Lock brake.

STEP 3. Attempt to pull each sample straight out and determine through feel that each one is held with equal pressure. If you can pull a sample out, that casting requires adjustment.

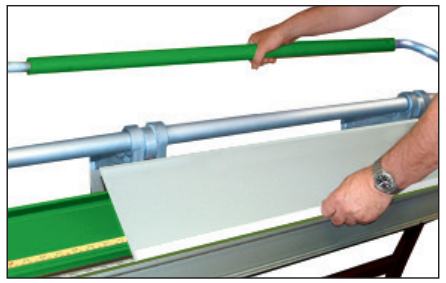
STEP 4. To make adjustment, open brake and loosen screw. Slide wedge toward back of brake an 1/8 inch then re-tighten and retest. Repeat step until desired locking pressure is achieved.

Making a Basic Hem

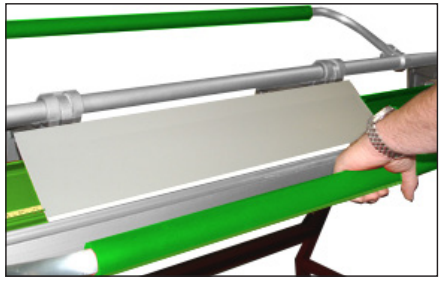
Use the following procedure as a guideline for forming hems in your trim work.



A. Insert material into brake to your measurements and lock brake. Bend flat against stainless strip. Unlock brake, remove material, then re-lock.



B. Place material against F-Bar with angle of material just bent set between Stainless edge and front hinge.



C. Rotate front hinge up to flatten angle against F-Bar to complete hem. Note: It is recommended that you make practice bends with scrap until satisfied with results.

D. Standard Hem. Hems can be formed on all Mark Series™ brakes, TrimMaster® brakes and Metal Master® 20 brakes. Visit www.van-mark.com for more tips and ideas.

Instructions for Making Basic Shapes

The shapes below are based on common profiles used on many job sites. The exact measurements of each bend may vary from job to job, trim piece to trim piece. We recommend making practice bends with scrap until satisfied with results.